

HALLIBURTON

Horizontal Well Frac Design Considerations

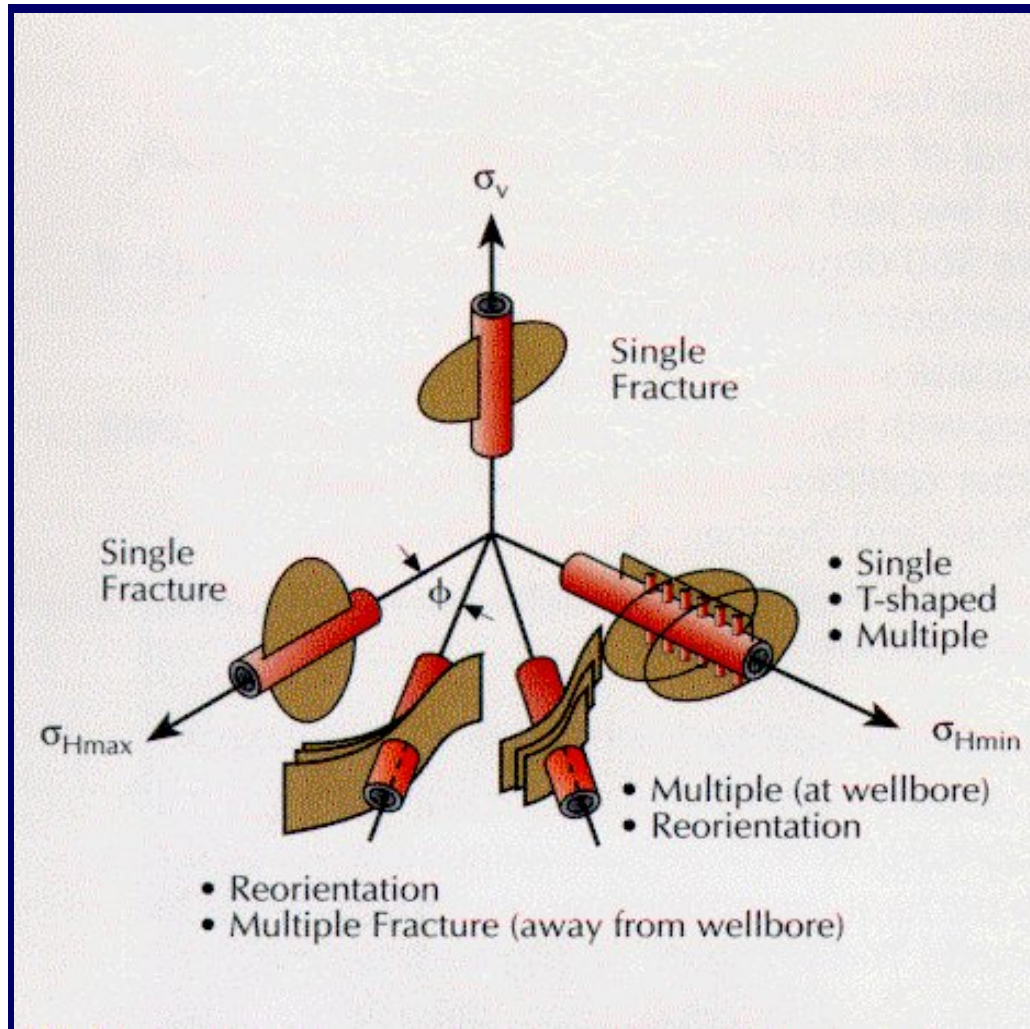
**14th Williston Basin Petroleum Conference
9 May 2006**

**Presented By; Mike Eberhard, P.E.
Halliburton Energy Services
Denver, CO**

Wellbore Considerations

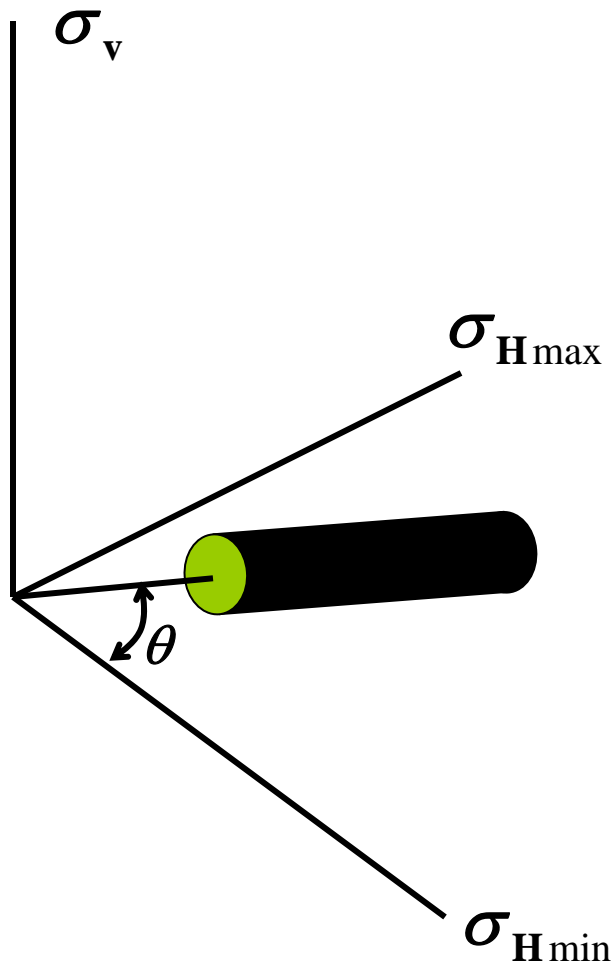
- **Considerations before the well is drilled**
 - ▶ **Wellbore orientation**
 - **Fracture direction, Number of fractures**
 - ▶ **Wellbore configuration**
 - **Open hole, Cemented liner, etc.**
 - ▶ **Reservoir acid solubility**
 - **Acid versus Proppant**

Fracture Geometries



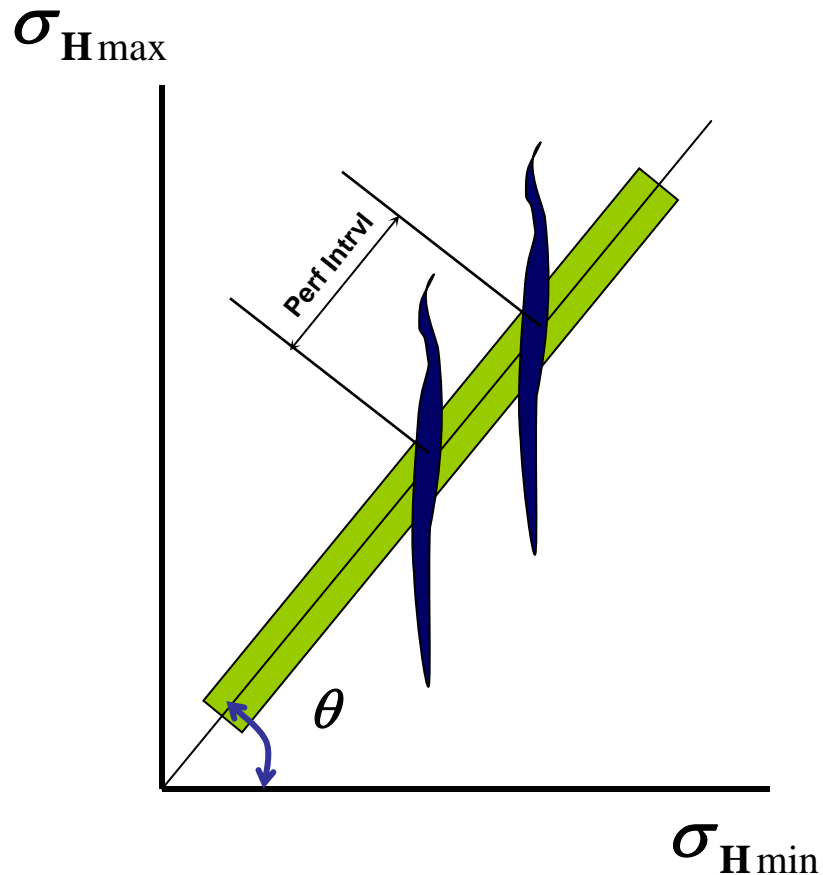
Multiple fractures can occur when the perforated interval exceeds $4r_w$ (dependent on θ)

Horizontal Wellbore Orientation



- A horizontal wellbore is more stable than a vertical wellbore for $\theta = 0 - 50^\circ$ from σ_{Hmin} .
- Breakdown Pressures
 - ▶ Maximum @ $\theta = 0^\circ$ from σ_{Hmin}
 - ▶ Minimum @ $\theta = 90^\circ$ from σ_{Hmin}
 - Breakdown pressures can be several thousand psi lower
- As σ_v decreases breakdown pressures increase.

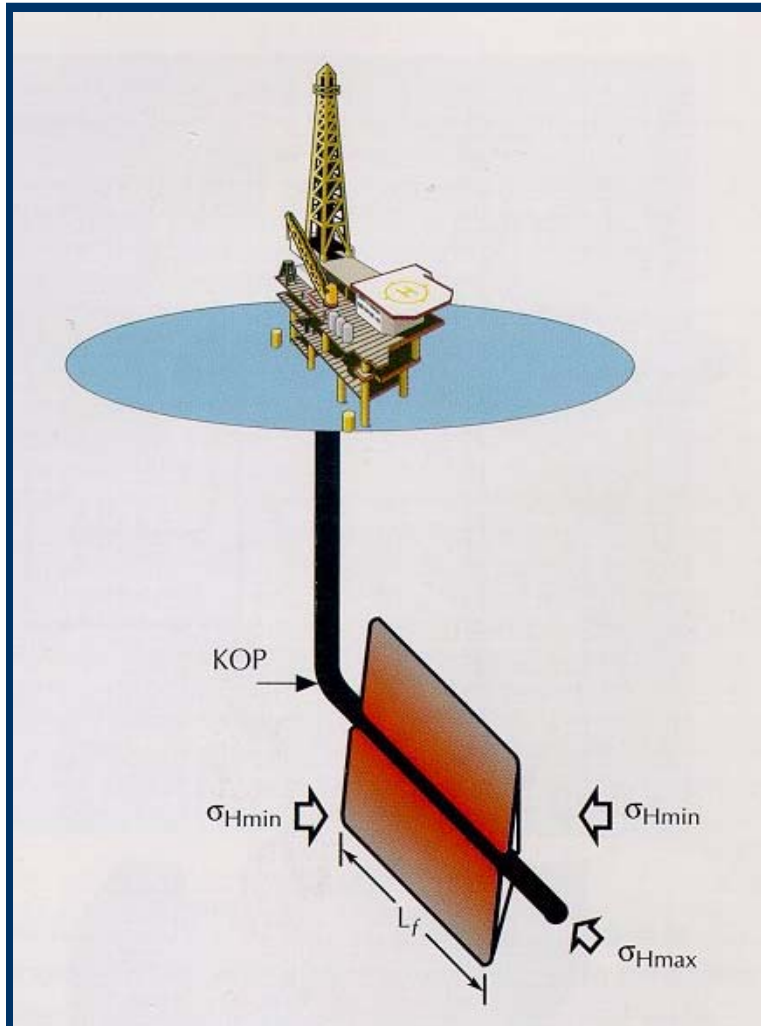
Calculation of Perforation Interval



The following equation calculates the maximum perforated interval to avoid multiple fracture in a deviated wellbore

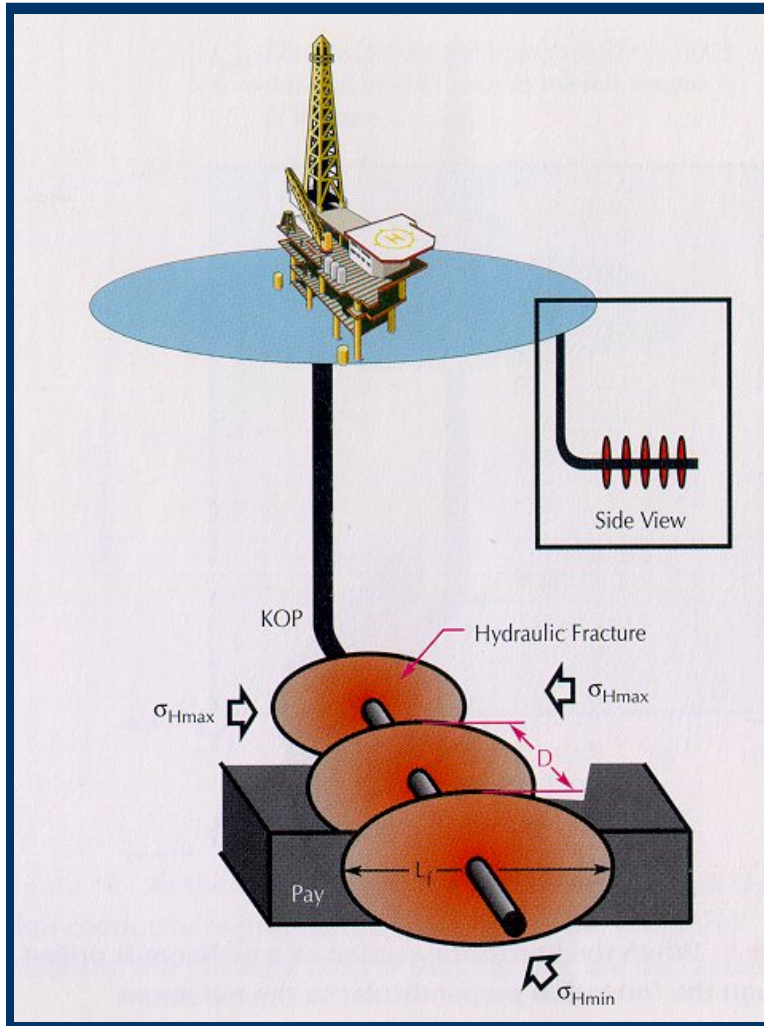
$$\text{Perf Intrvl} = \frac{4r_w}{\text{Sin } \theta}$$

Longitudinal Fractures



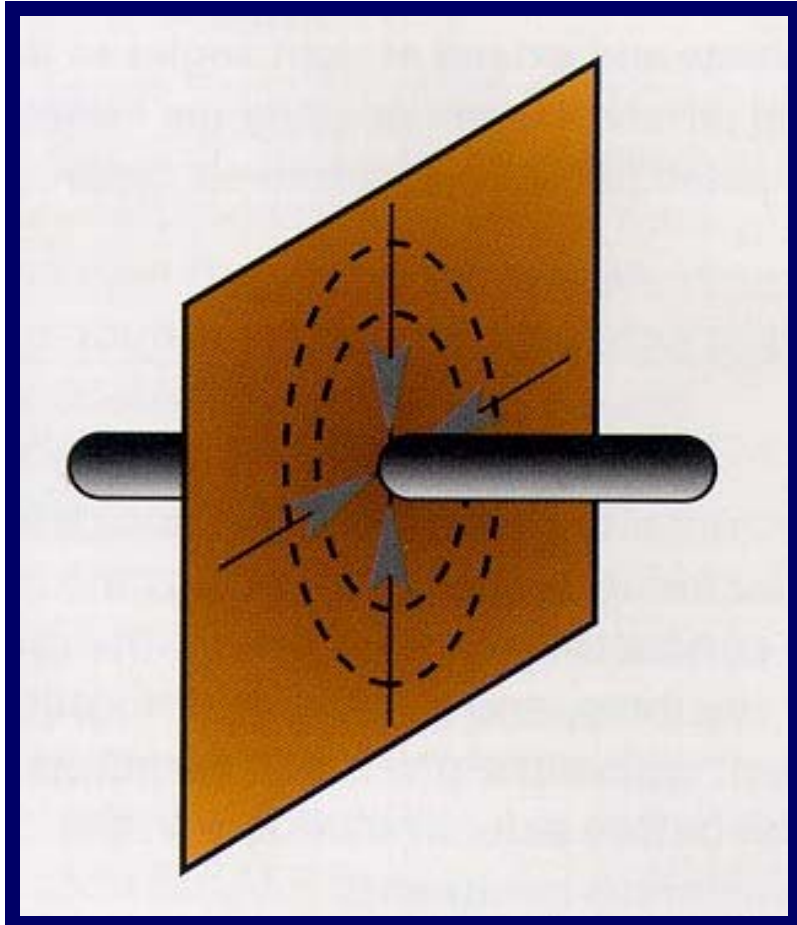
- Occur when $\theta = 90^\circ$ from σ_{Hmin}
- Fractures initiate along the wellbore when the wellbore is within 10° of σ_{Hmax}
- Resembles fracturing vertical wells
- Can be open hole, perforated liner, or cemented casing
- Length of induced fracture is determined by injection rate

Transverse Fractures



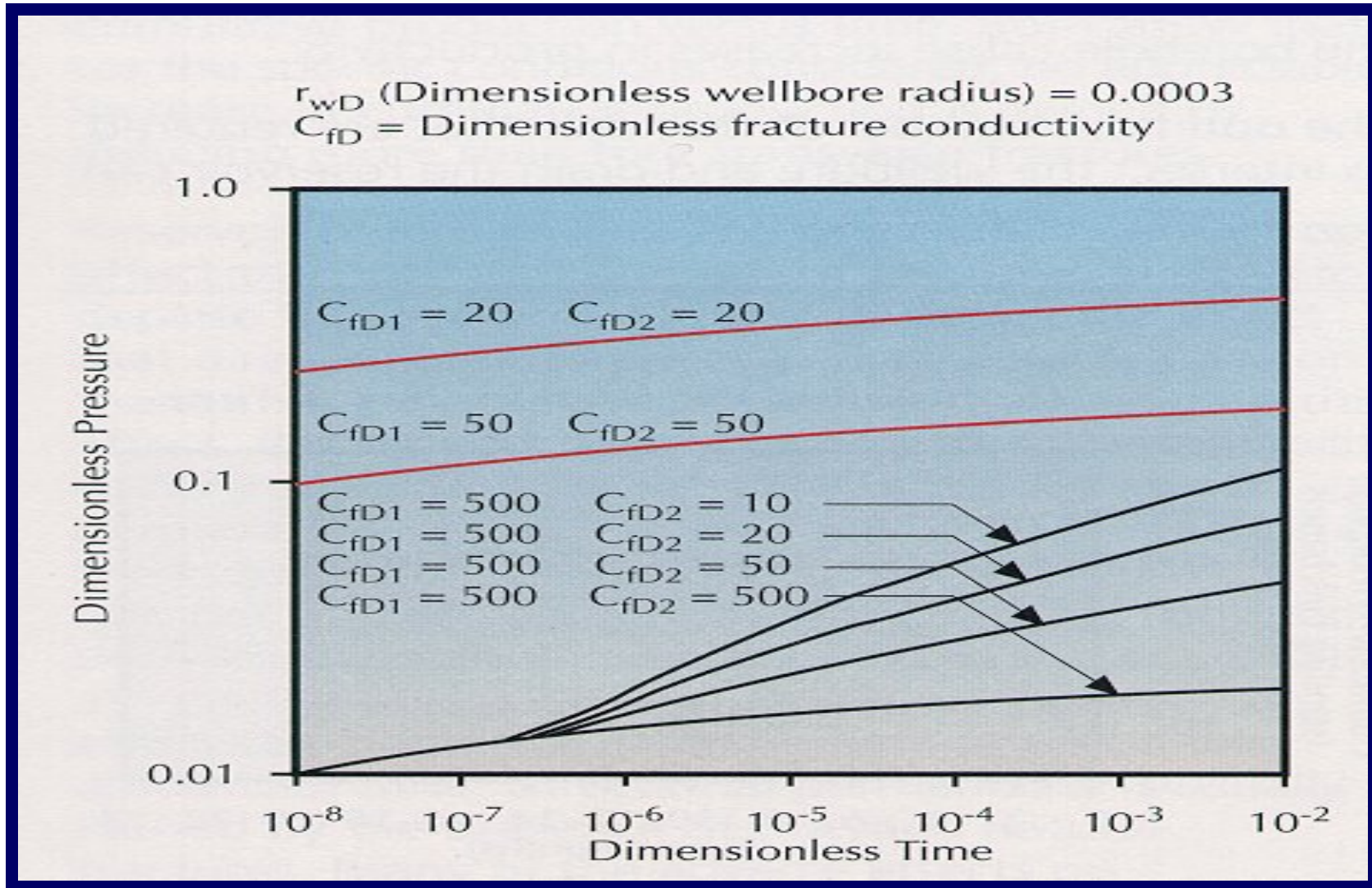
- Occur when $\theta = 0^\circ$ from σ_{Hmin}
- Fractures grow perpendicular to the wellbore
- Can require cemented casing for fracture isolation
- Fracture spacing is dependent on reservoir
- High fracture conductivity is required near wellbore to allow cleanup

Radial Convergence

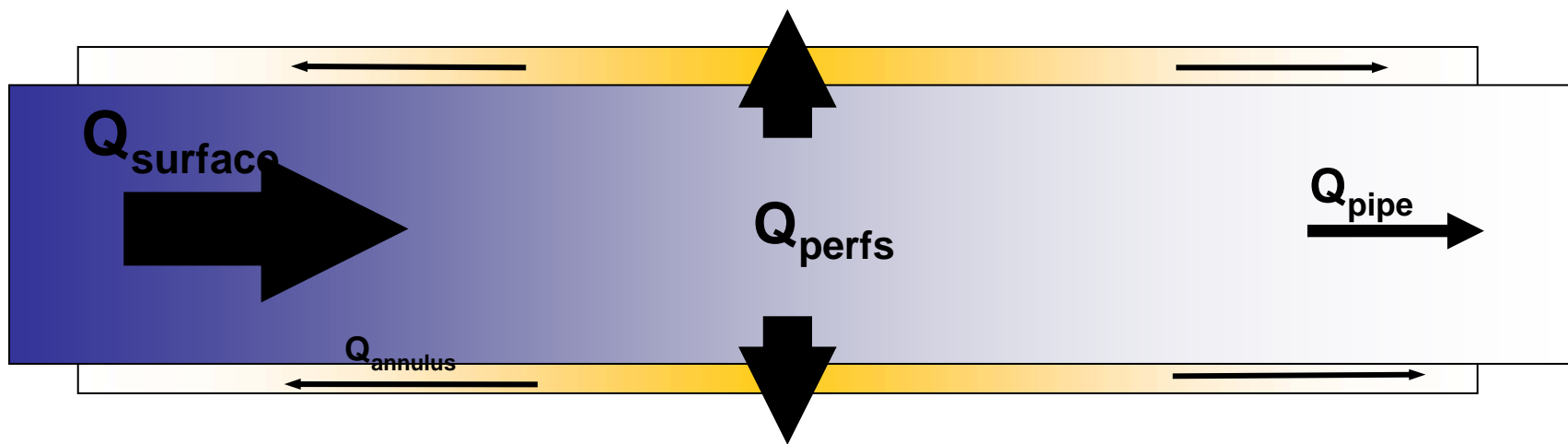


- Fluids radially converge in a transverse fracture approaching a horizontal borehole.
 - ▶ High pressure drop
 - ▶ High fracture conductivity is essential

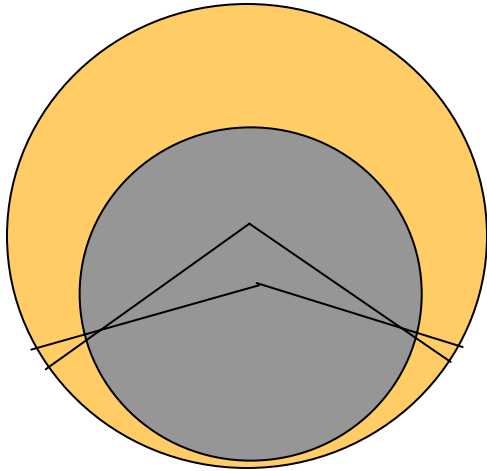
Convergence Pressure Drop



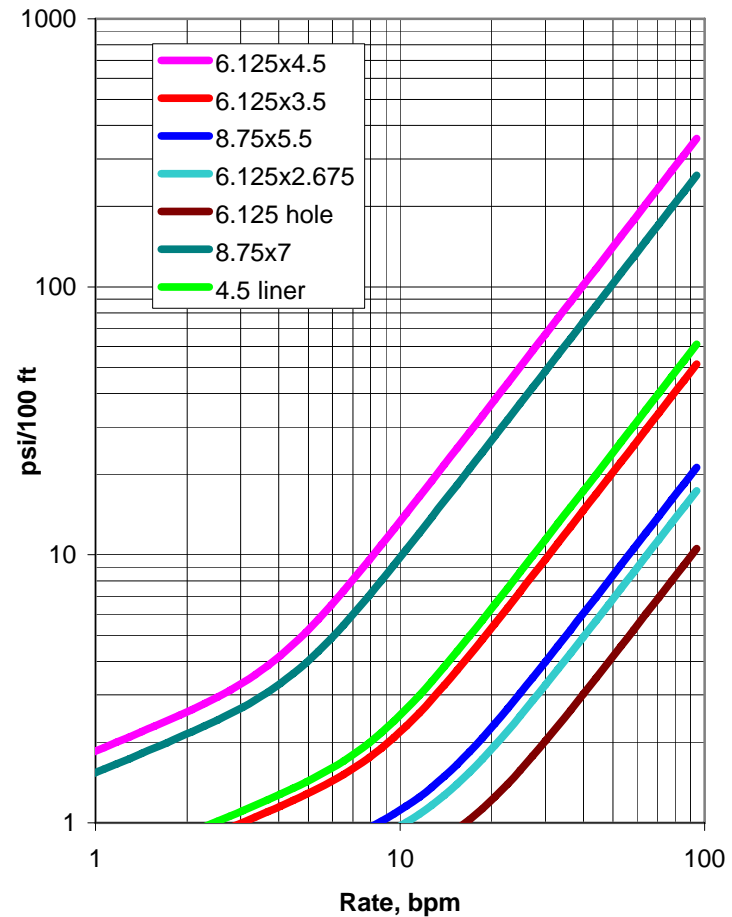
Annular Pressure Drops



Annular Pressure Drop - Uncemented Liners



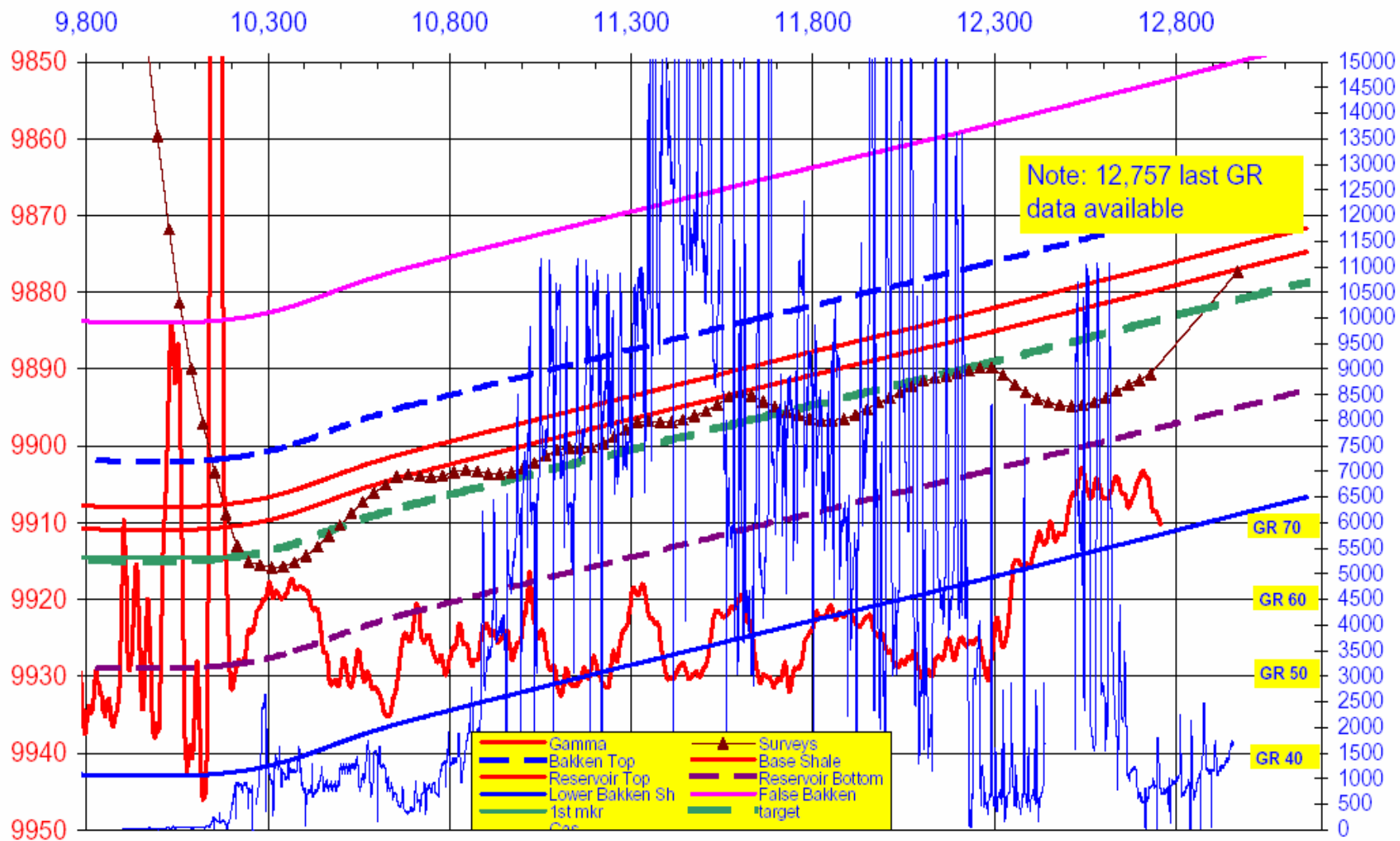
$$HydDia = \frac{(OD_h^2 - OD_l^2)}{(0.66OD_h + 0.58OD_l)}$$



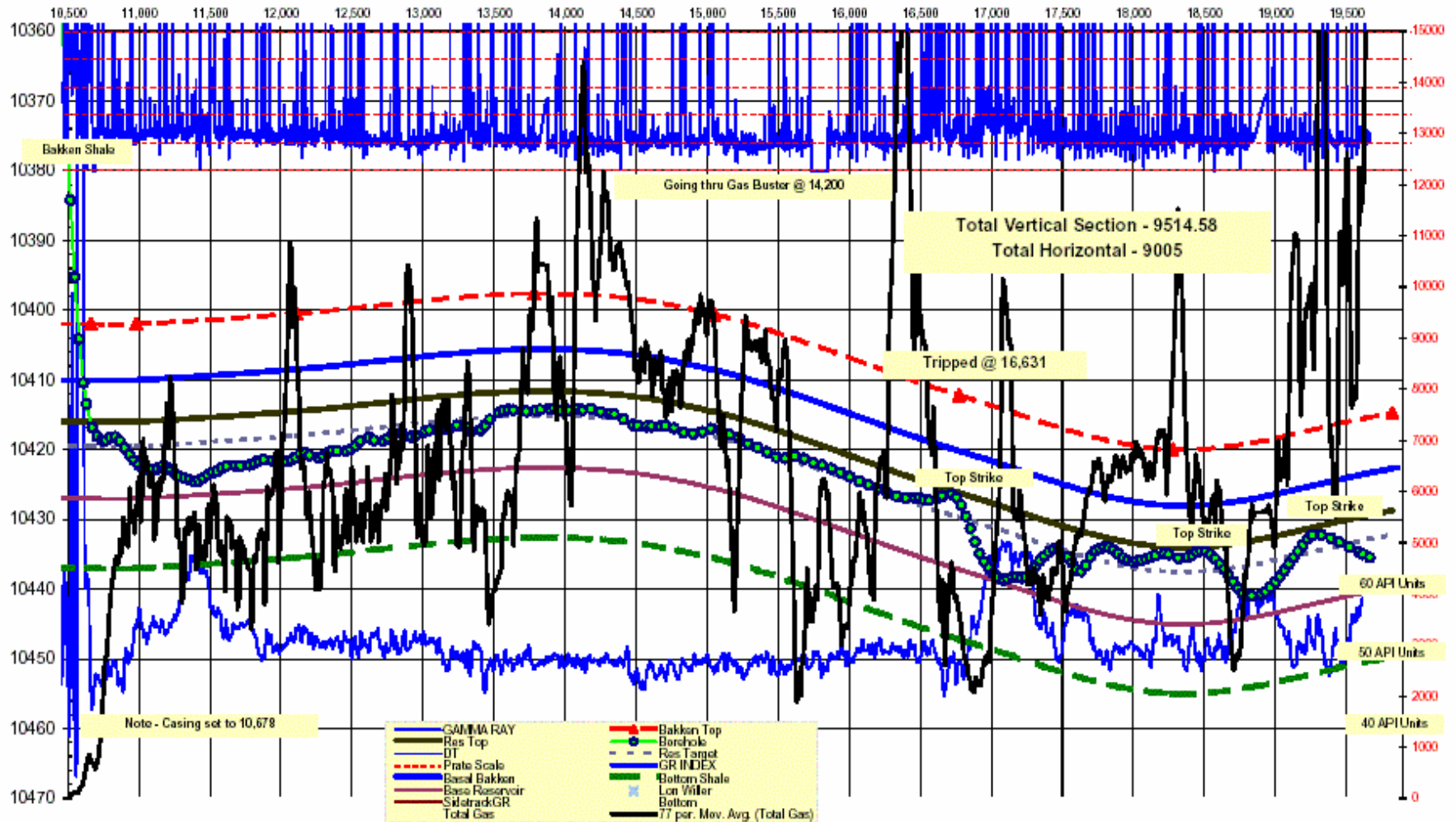
Fracture Design

- **What do we need to consider?**
 - ▶ Formation properties along the lateral
 - Changes in k , P_p , etc
 - ▶ Rock properties along lateral
 - Changes in E , ν , σ , etc
 - ▶ Fracture orientation
 - Stress anisotropy
 - ▶ Reservoir acid solubility
 - ▶ Variation in stresses above and below target formation
 - ▶ Fracture conductivity requirements
 - ▶ Mechanical placement controls

Bakken Horizontal

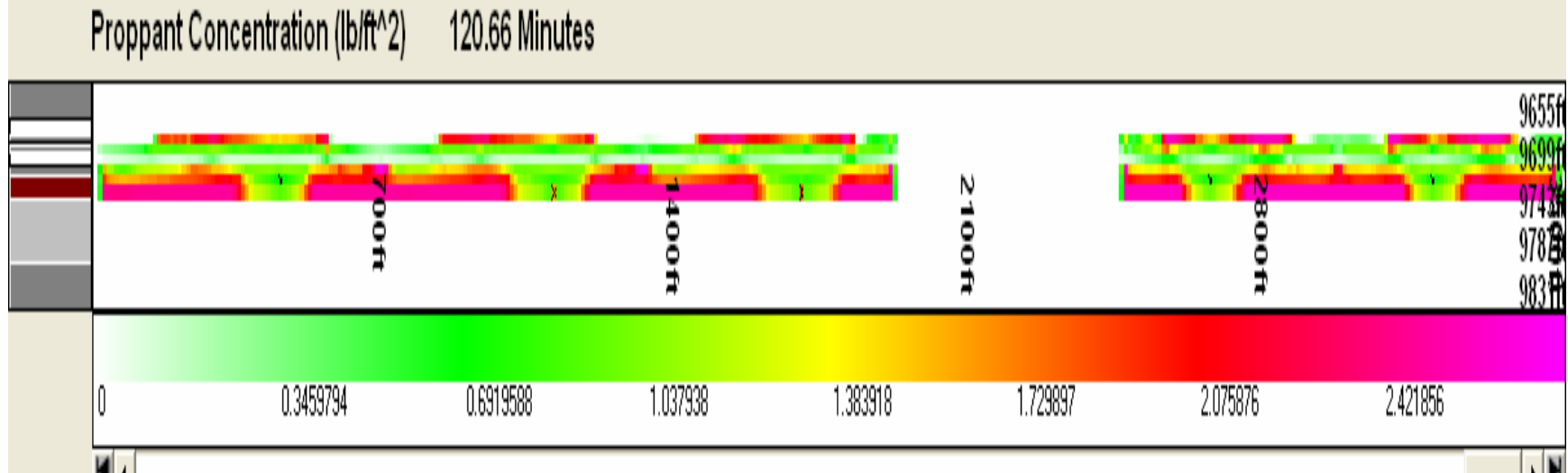


Bakken Horizontal 2

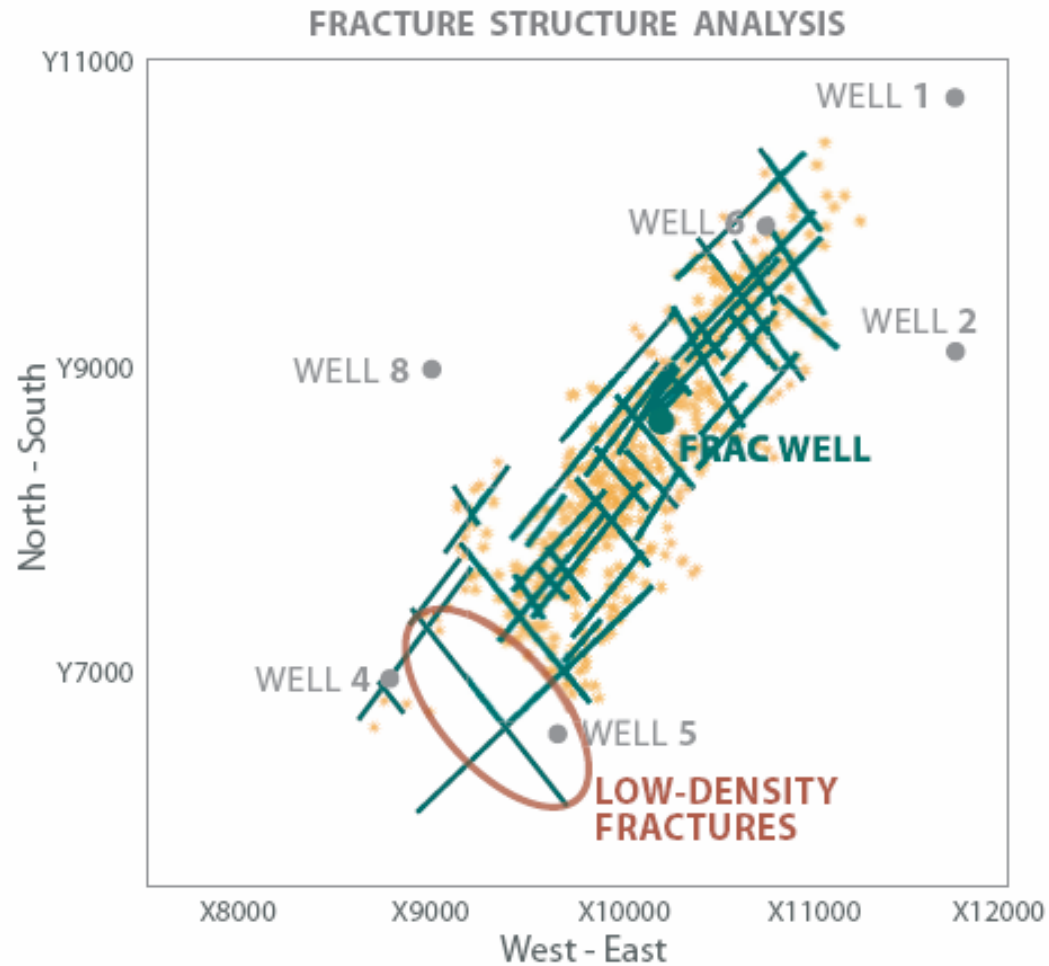


Fracture Models

- **GOHFER will allow for vertical and lateral variations in reservoir/rock properties.**
 - ▶ You need the data to put in...
 - ▶ Will model longitudinal fracture growth but will not predict transverse components.

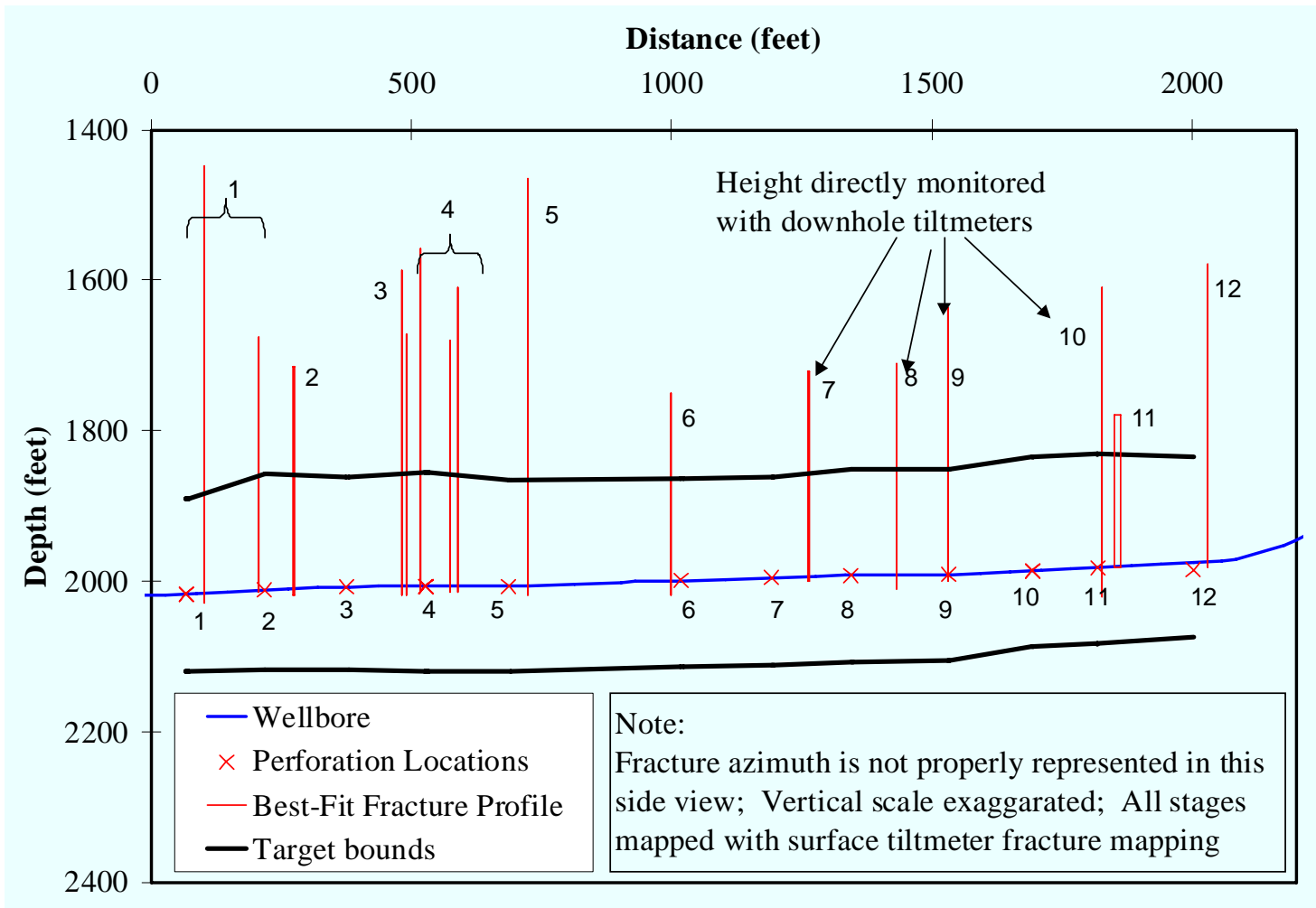


Example of Complex Fracturing



Source: Pinnacle Technologies – Advance it Down the Fairway

Example of Propped Fractures



Source: Pinnacle Technologies - From SPE 38632

Bakken Designs

- **Variety of wellbore orientations**
 - ▶ **Multi-lateral open hole completions**
 - **Frac one or all laterals at once**
 - **Utilize high rate for diversion**
 - ▶ **Uncemented liners**
 - **Diverter stages and balls**
 - **Packer systems**
- **Primarily large volumes of 20/40 sand**
 - ▶ **Others – ISPs, 100 mesh, 30/50 and 40/70**
- **Primarily crosslinked gel systems**
 - ▶ **Water fracs are being pumped**

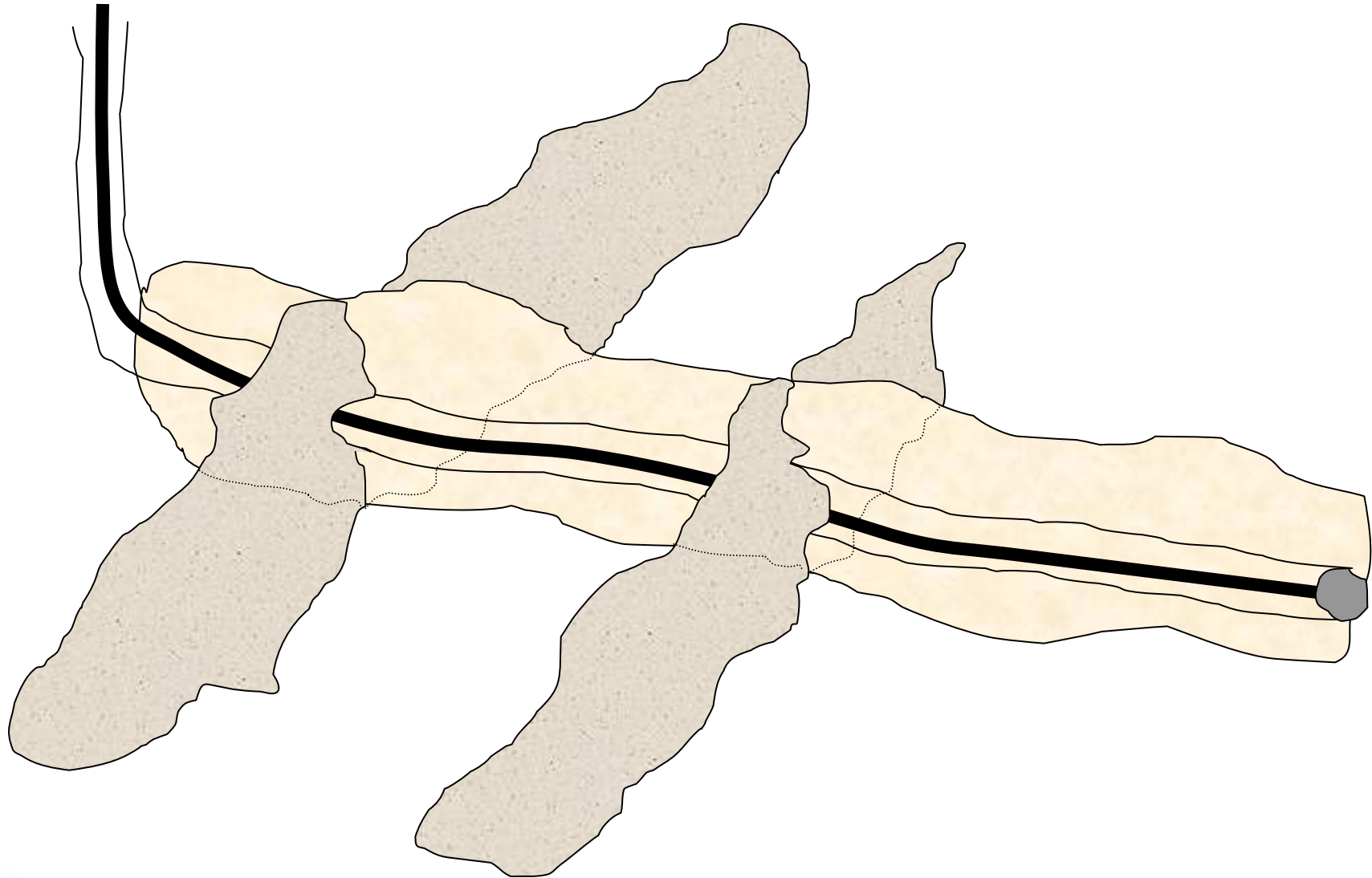
What Do We Know?

- **Tracers indicate longitudinal coverage in uncemented liner wellbores.**
- **Transverse fracturing indicated by E/W wellbore frac communication**
 - ▶ No significant stress anisotropy
- **More lateral length makes better wells**
 - ▶ However shorter laterals produce better /ft of lateral

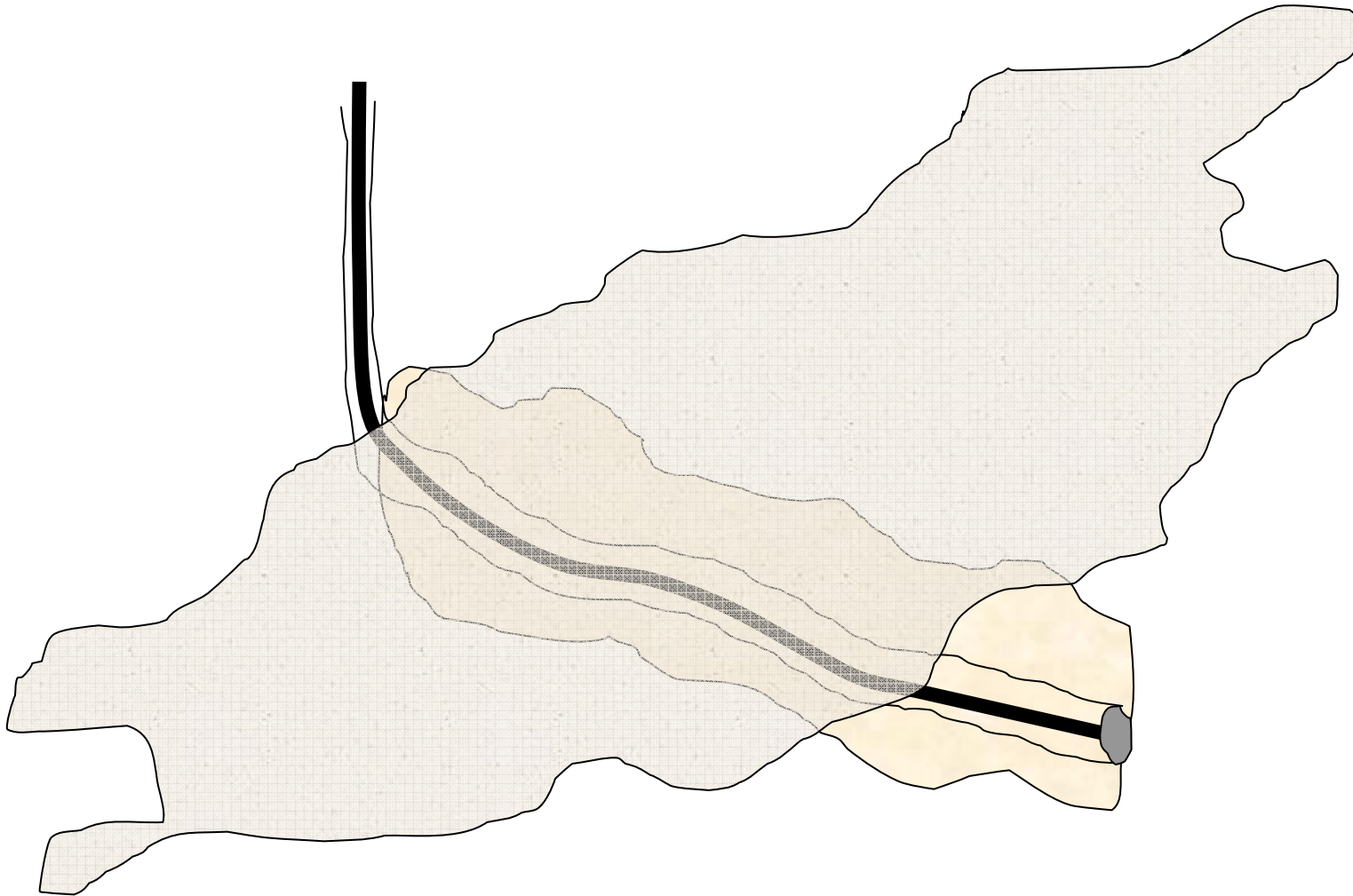
What Don't We Know??

- **Transverse fracture component**
 - ▶ When they initiate or how many
 - ▶ Their contribution to production
- **Optimum proppant/fluid volume**
 - ▶ Are transverse fractures a function of large treatment volumes or rate?
- **What, if anything, should be done different on the ND side**
 - ▶ Same name different rock

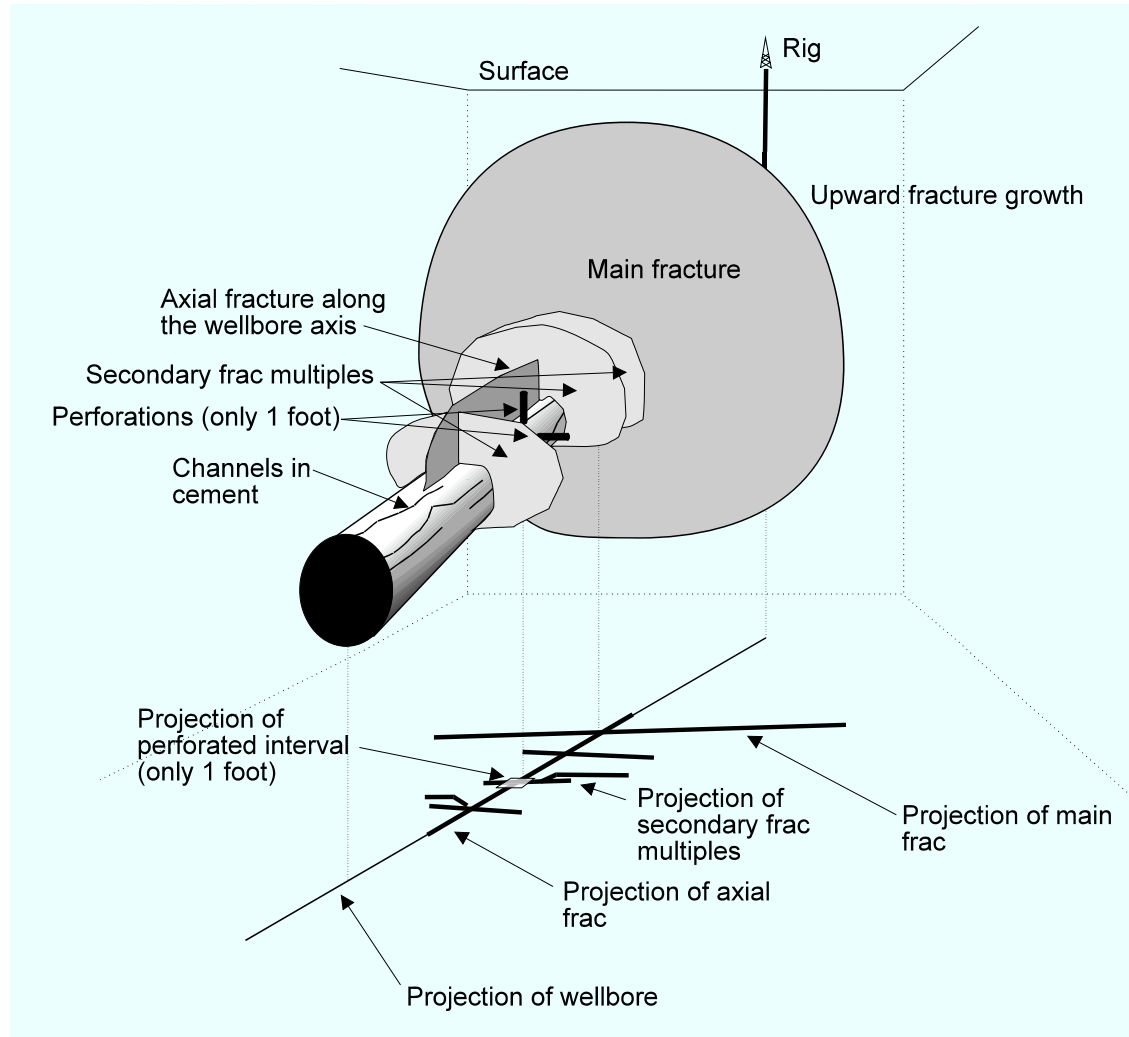
Bakken???



Or



And You Thought It Was Easy



Source: Pinnacle Technologies - From SPE 38632

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Thank You